## \_electric locomotive E77\_\_\_\_\_\_\_ TILLIGIBAHN



## digital technology



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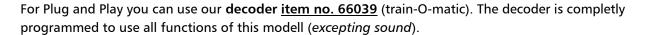


## 1. Introduction

Congratulations for the purchase of a TILLIG quality modell. We are giving you all the information you need to convert your loco to digital and adjust all the fatures as you want.

Our modell of loco E77 offer you the following functions:

- Driving direction-dependent front light
- Independently switchable rear light
- Shunting light downright
- Front and rear drivers cab light independently switchable
- Integrated powercap
- Sound installation ready via NEXT18S
- 2 digital couplers installation ready



If you want to **install sound**, you can use any SUSI bus-capable Next18 sound decoder. The required **loudspeaker**, including wires, is available under <u>item no. 66057</u>.

On each page of this manual, you will find the hardware-software index at the bottom left. This shows the development status of the PCBs and the software of the ECU.

To make sure that you have the right variant, you can take a look at the operating instructions enclosed with the product. There you will find the spare parts list. The PCB on which the ECU is installed receives the HW-SW index. If this index does not exist, you can assume that it is HW01SW01.

At the bottom right you will find the date of the last modification of the manual.





## 2. Installation of decoder, speaker- and electrical couplers

## 2.1 Decoder installation

The decoder is installed below the front PCB.

#### Step 1:

First, remove the front top part (V or 1) by spreading it and pulling it upwards.

#### Step 2:

Now the PCB can be unscrewed.

### Step 3:

The driver's cab must then be removed in order to be able to fold up the upper PCB together with the light PCB.



#### Step 4:

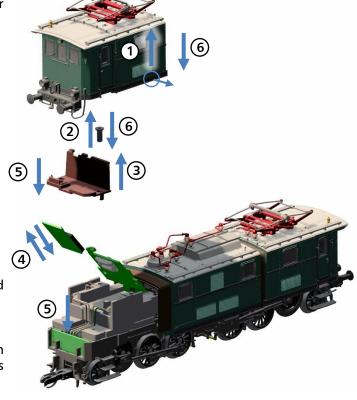
Now the dummy PCB can be removed and replaced with your decoder.

## Step 5:

The light PCB is then plugged back in and the driver's cab imitation is snapped back on.

### Schritt 6:

Finally, the PCB is to screwed back on and the top part is snapped on.





## 2.2 Speaker installation

The speaker is installed below the rear circuit board. Fort hat a speaker 15mmx11mmx3.5mm is needed. You can purchase this under <u>item no. 66057</u>.

#### Step 1:

First, remove the front top part (V or 1) by spreading it and pulling it upwards.

## Step 2:

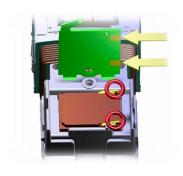
Now the PCB can be unscrewed.

#### Step 3:

The driver's cab must then be removed in order to be able to fold up the upper PCB together with the light PCB.

#### Step 4:

The speaker is glued into the weight and does not need to be soldered. It is important that the speaker contacts are on the right side and press against the contact surfaces on the circuit board.

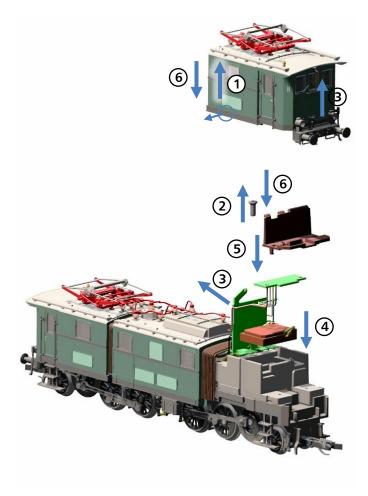


#### Step 5:

The light PCB is then plugged back in and the driver's cab imitation is snapped back on.

#### Schritt 6:

Finally, the PCB is to screwed back on and the top part is snapped on.





## 2.3 Installation of electrical couplers

## Step 1:

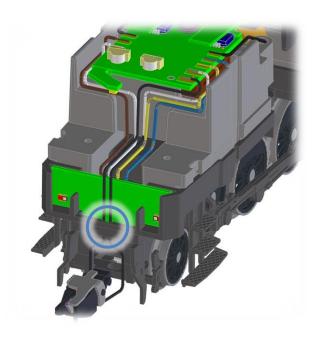
First, the top part and the driver's cab imitation must be dismantled as it is described in 2.1.

#### Step 2:

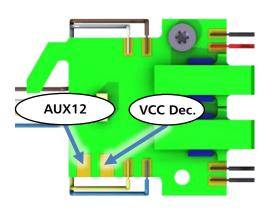
To install a electrical coupling, use the existing mounting hole in the plastic frame. The cables are laid in front of the light guide plate and then along the existing cables so that the driver's cab imitation can be reinstalled after installation.

## Step 3:

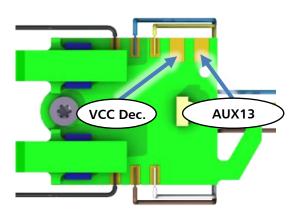
Solder the wires to the solder pads of AUX12 (front) or AUX13 (rear) and VCC according to the instructions of your coupling.



**Front PCB** 



Rear PCB



## Step 4:

Finally, the driver's cab imitation and the upper part must be reassembled as described in 2.1.



## 3. Function output mapping

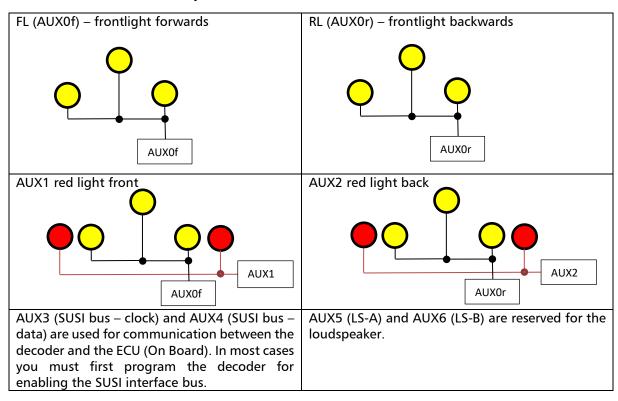
When using a third-party NEXT18 decoder, the function key assignment and the SUSI communication must be programmed by yourself (see 3.1.2). If you use a diffrent NEXT18 decoder of your own choice, you will have to program the function button mapping (assignment) and turn on the SUSI interface bus by yourself.

#### 3.1 NEXT18S - decoder

This modell is using a NEXT18 interface.

The decoder functions are designed by NEM662/RCN118 – NEXT18S.

## 3.1.1 NEXT18S – function outputs



#### 3.1.2 NEXT18S – function button mapping

The function button mapping listed here correspond to the pre-programmed TILLIG decoder item no. 66039. If you do not want to change the mapping of the ECU, we recommend to using it

for third-party decoders as well.

Note: When using third-party decoders, AUX0f+r ON must also be programmed/mapped for the function of the shunting light (front and back side ON) at F2 (bottom right). To do this, follow the operating instructions of your decoder.

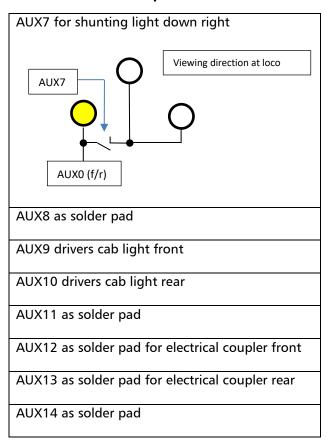
	F0	Front light, driving direction-	
	(F2 off)	dependent	
	F1	Rear light, driving direction-	
	(F2 off)	dependent	
F0+F2 Shunting light do F3 Shunting gear		Shunting light downright	
		Shunting gear	
	F12	Electical decoupling driving	
		direction-dependented	
		(without function output	
		attribution)	

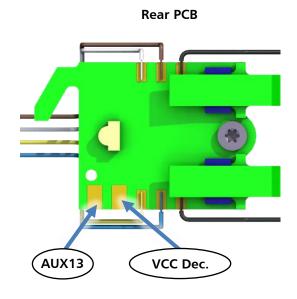


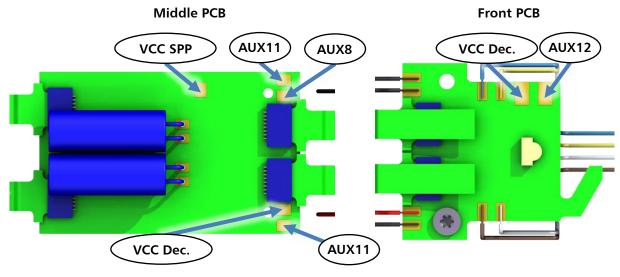
## 3.2 ECU (Electronic Controll Unit / slave decoder)

Some functions are controlled by the ECU, which is a function decoder integrated on the locomotive main circuit board. The ECU is communicating with the Next18 decoder on the standard SUSI bus on the AUX3 and AUX4 outputs of the decoder. To enable the SUSI communication, the Next18 decoder should be configured accordingly. All function outputs are amplified to 500mA.

## 3.2.1. ECU function outputs







!Important! VCC SPP = continuous positive voltage buffered, 8,2 Volt

VCC Dec. = continuous positive voltage from decoder

## 3.2.2 ECU function button attribution

F2	light switch-off 1 Shunting light downright
F4	AUX8
F5	Drivers cab front light
F6	Drivers cab rear light
F7	AUX11
F12	Electical coupling front/rear driving direction-dependent
F13	AUX14



## 4. ECU CV – programming

According to the SUSI standard (RCN-600) the CV-s (Configuration Variables) of the ECU are organized in groups of 40 CVs. The 40 CVs are addressable in one Bank. The Bank contains the group of 40 CVs present 3 times numerated continuously. To each SUSI slave Address, direct access to a group of 40 CVs is possible.

The CV range CV900-CV939 is dedicated to the slave address 1,

CV940 to CV979 for the slave address 2

and CV980 to CV1019 to slave address 3.

The ECU is using the slave address 3 by default, so in the factory configuration all of the configurations CVs are used in the range CV979-CV1019.

If you want to change the slave address, program the desired address into the CV897. If you change the slave address, the CV ranges will change by the value 40 per address jump (see above).

But since more than 40 CV's are needed, multiple Banks are available. In order to better represent the Banks after the CVs, a dot is used, as described in the RCN600. (e.g. 983.2 = CV983, Bank 2). The Banks can be selected between 0 and 254. Currently, Bank0, Bank1, Bank2, Bank3 and Bank254 are used for the ECU. The CV Bank Index is selected in CV1021 (which is accessible all the time). Before executing any CV operation, please check the Index of the CV Bank. The default value of CV1021 is 0 (Bank0).

Example1: CV900.0 means that CV900 is located in Bank0 for the SUSI slave address 1. The corresponding CV is CV940.0 for the SUSI slave address 2 or CV980.0 for the SUSI slave address 3.

Example2: CV904.2 means that CV904 is located in Bank2 for the SUSI slave address 1. The corresponding CV is CV944.2 for the SUSI slave address 2 or CV984.2 for the SUSI slave address 3.

Please note: All the following CVs are described for slave address 3.

The ECU is locked by delivery via the programming lock in CV982.3 and 983.3. In order to be able to program it, the ECU must be unlocked by writing both CV's to the same value, e.g. 0. To do this, the first thing to do is to write bank 3 in CV1021. After that, CV 982 and 983 can be written. Only then, you can will be abled to change the other CV's.

(step1: CV1021=3; step2: CV982=0; step3: CV983=0)

We strongly recommend reactivating the programming lock after completing the programming, otherwise the ECU will be overwritten with a software update of your decoder and may no longer work!

(step1: CV1021=3; step2: CV982=0; step3: CV983=1)

To RESET the ECU to factory settings, write in the CV980.0=0.

We recommend that you change the CV values only if you are sure of their function and the impact of your action. Incorrect CV settings can negatively affect the performance of the ECU or cause incorrect responses to the commands transmitted from the command station.



## 4.1 Function mapping (Aspects)

The F0-F28 function buttons mapping to the outputs AUX7-14 is made in a double level scheme. **The group of outputs is controlled in the same time by a function is called Aspect**. The ECU has a total 8 configurable Aspects.

## 4.1.1 standard function mapping

The standard function mapping is used by default. For this one function button is defined for one Aspect. The function buttons F0-F28 (value 0-28) can be selected. These are assigned to Aspect 1 (CV995.0) to Aspect 8 (CV1002.0) with their value. If no function key is to be assigned, a value from 29 till 63 must be written.

CV1004.0-1019.0 (Aspect 1-8) describes which function outputs from AUX7 to AUX14. The even CV-numbers are for the forward direction and the odd numbers for reverse direction. These CVs are described after the following Bit mask.

## 4.1.2 Output Bit mask

Each bit position corresponds to one output as it can be seen in the table below:

D:+	Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0
Bit	(= 128)	(= 64)	(= 32)	(= 16)	(= 8)	(= 4)	(= 2)	(= 1)
AUX7-14	AUX14	AUX13	AUX12	AUX11	AUX10	AUX9	AUX8	AUX7

## 4.1.3 Extended function mapping

The extended function mapping is being planned and is not yet available in this software version.





## 4.1.4 Default factory configured Aspect overview

Aspect1:	F5 controls AUX9.	(the front cabin light)

-	Function but	ton	"F5" defined in	CV995.0=5
-	AUX7-14	for <b>Driving direction BWD</b>	"AUX9" defined in	CV1005.0=4
-	AUX7-14	for <b>Driving direction FWD</b>	"AUX9" defined in	CV1004.0=4

## Aspect2: F6 controls AUX10(the rear cabin light).

-	AUX7-14	for Driving direction FWD	"AUX10" defined in	CV1006.0=8
-	AUX7-14	for Driving direction BWD	"AUX10" defined in	CV1007.0=8
_	Function but	ton	F6" defined in	CV996.0=6

#### **Aspect3**: F13 controls AUX14.

-	<b>Function but</b>	ton	"F13" defined in	CV997.0=13
-	AUX7-14	for <b>Driving direction BWD</b>	"AUX14" defined in	CV1009.0=128
-	AUX7-14	for <b>Driving direction FWD</b>	"AUX14" defined in	CV1008.0=128

## **Aspect4**: F7 controls AUX11.

-	AUX7-14	for <b>Driving direction FWD</b>	"AUX11" defined in	CV1010.0=16
-	AUX7-14	for <b>Driving direction BWD</b>	"AUX11" defined in	CV1011.0=16
-	Function but	ton	" <b>F7</b> " defined in	CV998.0=7

## **Aspect5**: F4 controls AUX8 (high beam).

-	AUX7-14	for <b>Driving direction FWD</b>	"AUX8" defined in	CV1012.0=2
-	AUX7-14	for <b>Driving direction BWD</b>	"AUX8" defined in	CV1013.0=2
_	Function but	ton	<b>F4</b> " defined in	CV999.0=4

## Aspect6: F2 controls AUX7 (Light switch-off 1)

-	AUX7-14	for <b>Driving direction FWD</b>	"AUX7" defined in	CV1014.0=1
-	AUX7-14	for <b>Driving direction BWD</b>	"AUX7" defined in	CV1015.0=1
-	Function but	ton	"F2" defined in	CV1000.0=2

## Aspect7: F12 controls AUX12 und AUX13 (Electrical couplings) driving directions depended.

	Function but	3	"F12" defined in	CV1017.0 32 CV1001.0=12
	AUX7-14	for Driving direction BWD	"AUX12" defined in	
_	AUX7-14	for <b>Driving direction FWD</b>	"AUX13" defined in	CV1016.0=64

## **Aspect8**: Freely available

-	AUX7-14	for <b>Driving direction FWD</b>	" <b>non</b> " defined in	CV1018.0=0
-	AUX7-14	for <b>Driving direction BWD</b>	"non" defined in	CV1019.0=0
-	Function but	ton	"non" defined in	CV1002.0=63



## 4.1.5 Example of function mapping settings

To configure Function F9 to turn on AUX9 together with AUX11 in forward direction, and AUX10 together with AUX14 in reverse direction using Aspect8 (available for user configuration) the following is to be done:

- Write in CV1002.0 the value 9 this means that the Function F9 will control the Aspect8.
- For the forward direction set Bit2 (AUX9) and Bit4 (AUX11) in CV1018.0. Decimal value will be 20.
- For the reverse direction set Bit3 (AUX10) and Bit7 (AUX14) in CV1019.0. Decimal value will be 136

## 4.2 Effects for function outputs

## 4.2.1 Light intensity

The PWM values of the outputs (light intensity) can be set in CV985.0 – CV990.0 (AUX7-AUX14) (see 4.7 CV table). If the outputs are used internally by the electronics of the ECU, so are used as light switch-off (e.g. shunting light), the outputs are not using the PWM values. Changing these PWM CV values has no effect on these.

#### 4.2.2 Fade effect

The Fade effect setting can be activated in CV994.0. This CV is using the output bit mask (4.1.1.) By default the Fade effect is disabled for AUX7 since it is an internal output. For programming the time values (8ms steps) please use CV983.0 (Fade in) and CV984.0 (Fade out).

### 4.2.3 Delayed ON and OFF outputs switching

The delayed switching (ON and OFF) can be controlled individually for each output of the ECU. The delay values (ON and OFF) will be valid globally for all outputs. The CV983.2 and 984.2 are using the same bitmask structure as in the table above. These two CVs are used for the delayed turn ON (CV983.2) and delayed turn OFF (CV984.2) of the specific AUX. The delay is active for an AUX output only if the corresponding bit is set (value 1) in the bitmask. By default the corresponding bit to the turn OFF delay of AUX7 is set. This setting is required to synchronize the ECU with the front and rear lights (FL/RL) with of the locomotive DCC decoder. The delay time is set in CV983.1 (turn ON delay) and CV984.1 (turn OFF delay). One unit corresponds to 8 milliseconds. The factory default value 50 equates to 50\*8=400miliseconds.

The outputs AUX12 and AUX13 cannot be used with the delay function if they are configured for electrical coupler operation.





## 4.3 Electrical Couplers (AUX12/13)

## 4.3.1 Programming

The special outputs dedicated for the usage of electrical couplers (AUX12/AUX13) are accessible to the user as solder pads (AUX12 in the front, AUX13 in the rear). The operation of these outputs requires special settings. The electrical coupler requires **higher power** for a shorter period when they are switched on, and a **lower power** for the hold time (if they are kept on). The power applied to the electrical couplers will depend on the duty cycle of the PWM signal applied.

The **switching on time** is set in CV1015.2, and the PWM signal value (intensity) is set in CV990.0 – front coupler or CV991.0 – rear coupler. These setting provide a proper switching-on operation for the electrical coupler.

In CV1016.2 the **hold-on time** is set with a PWM value of CV990.2 – front coupler and CV991.2 - rear coupler. The frequency of the PWM signal is approximately 20 kHz, ensuring a proper operation.

One time unit in CV1015.2 and CV1016.2 is equivalent to 40 milliseconds. So a value of 5 in CV1015.2 has the meaning of 5 \* 40 = 200 ms, and the value of 75 in CV1016.2 equates to 75 \* 40 = 3 seconds. After the defined time in CV1016.2 elapses, the electrical coupler will be automatically switched off (even if the function which controls it is not released). A new coupler sequence will be initiated only after the controlling function is released and switched on again.

The ECU is controlling only the electrical coupler operation. For the control of the engine/locomotive movement in reverse/forward direction known as the specific "tango/waltzer" during the uncoupling, the locomotive decoder must be configured properly. To keep the electrical coupler engagement synchronized with the reverse/forward movement of the locomotive, both operations (the uncoupling controlled by the ECU ad the movement of the locomotive controlled by the DCC decoder) must be mapped to the same function.

The front and rear electrical coupler outputs can be also used as standard outputs with PWM signal, with or without fade effect. The selection is made in CV982.0 Bit5 for AUX12 (front coupler) respectively Bit6 for AUX13 (rear coupler). For zero value of the Bit5 (Bit6) the outputs will behave as standard outputs. If the bits are set (1), the output will be configured for electrical coupler operation. The two outputs can be configured independently. One of them can be configured as electrical coupler while the other can be configured as standard output.





## 4.4 SPP operation

The integrated power pack (SPP) is enabled only in digital DCC operation. It will operate only while is receving valid SUSI packets from the Next18 decoder. During the CV operations the SPP will be disabled if the Next18 decoder is transmitting the All Off command over the SUSI interface.

The SPP switching off time after the track contacts are lost can be set in CV1017.2. One unit of CV1017.2 is equivalent to 16 milliseconds. The default value of 62 is approximatively equal to 1 second (62\*16=992 milliseconds). The highest value is approximatively 4 seconds.

## 4.5 DC operation

In analog DC mode the ECU is not working. When an analog DC Dummy board is used instead a DCC decoder, only the standard light functions will operate (front and rear white/red), all other configurations will be disabled. If a Next18 DCC decoder is used with the ECU in analog DC mode, the active functions will depend on the DCC decoder configuration.

## 4.6 Short circuit protection

The outputs AUX8 and AUX11 - AUX14are user accessible as solder pads. They are short circuit protected power outputs. The short circuit current value is set in CV1019.2 with a factory default value of 63, which equivalets to a current limit of 500 mA (total current on the outputs). The current value calculation can be made with the following formula: CV1019.2 = 126 \* I[A]. Increasing this value above the factory default value is recommended only if the external consumer(s) requires a higher startup current. We strongly recommend to not alter the factory default value.

If the short circuit protection is triggered, this will be signaled in CV1018.2, which will be set to the value 1 (in normal condition, without errors, the value of the CV1018.2 is 0). Reading the value of CV1018.2 will inform us if there was a short circuit condition. The value of CV1018.2 will not be cleared automatically to 0, it must be done manually

The outputs AUX9 and AUX10 are used internally for the cabin front and rear lights. These outputs do not have short circuit protection.

AUX7 is used for the logic of the shunting lite, so it has no short circuit protection.



## 4.7 CV table

In the table on the following pages are listed all the CV's of the ECU. The CV's are divided into 3 columns, one for each slave address (see also: Introduction Chapter 4). The CV's relevant to you are marked in bold.

	CV		Factory	CVValues					
Slave1 Slave2 Slave3			Default CV-values	CV Valuee- Bereich	Description				
897			3	0-3	SUSI Slave Adresse				
898			0	/	reserved	reserved			
	899		0	/	reserved	reserved			
900.0	940.0	980.0	78	0-255	Manufac	cture	r ID/RES	SET	
								y written value will reset the decor to	
					the facto	ry de	efault C\	/ values	
900.1	940.1	980.1	5	/	tOm Har	dwai	e ID		
900.2	940.2	980.2	/	/	reserved				
900.3	940.3	980.3	/	/	reserved				
900.254	940.254	980.254	0	/	Alternati	ve M	anufact	urer ID	
901.0	941.0	981.0	3	/	Firmwar	e Ver	sion		
901.1	941.1	981.1	5	/	Firmwar			1	
901.2	941.2	981.2	0	/	Firmwar				
901.3	941.3	981.3	138	/					
901.254	941.254	981.254	10	/	Firmware build number LSB SUSI Version 1.0				
902.0	942.0	982.0	104	0-255			ration D		
			=		Bit 0	0	(0)	Normal driving direction	
			8		=	1	(1)	Inverted direction	
			+32		Bit 1	0	(0)	SUSI-direction used	
			+64		=	1	(2)	FL/RL-direction used	
					Bit 3	0	(0)	Aspect priority level used (1-8)	
					=	1	(8)	Aspect priority level not used	
					Bit 5	0	(0)	AUX12 Standard PWM output	
					=	1	(32)	AUX12 Output for electrical	
					D'1 C		(0)	coupling	
					Bit 6	0	(0)	AUX13 Standard PWM output	
					=	1	(64)	AUX13 Output for electrical coupling	
902.1	942.1	982.1	/	/	reserved				
902.2	942.2	982.2	/	/	reserved				
902.3	942.3	982.3	0	0-255	Lock Value				
903.0	943.0	983.0	50	1-127	Time for	· Ead	o lo Eff	net.	
905.0	943.0	965.0	50	1-127	in 8ms S		e in Elle	ect	
903.1	943.1	983.1	50	0-255	Time of		On Del	av	
303.1	J-J. I	505.1	50	0-233	in 8ms S		J., DC	~,	
903.2	· · · · · · · · · · · · · · · · · · ·		lay (AUX7-14)						
			_		-			AUX14 (see 4.1.1)	
					Bit Value = 0, instant Turn On		•		
					Bit Value = 1, Turn On Delay is used				
903.3	943.3	983.3	1	0-255	Lock ID				

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1					
904.0	944.0	984.0	50	1-127	Time for Fade Out Effect
					in 8ms Steps
904.1	944.1	984.1	50	0-255	Time of Turn Off Delay
0017	0465			0.5==	in 8ms Steps
904.2	944.2	984.2	1	0-255	Outputs Turn Off Delay (AUX7-14)
					bit0 – AUX7 bit7 – AUX14 (see 4.1.1) Bit Value = 0, instant Turn Off
					Bit Value = 1, Turn Off Delay is used
				l	Sit value 1, rain on Selay is asea
905.0	945.0	985.0	255	/	AUX7 max. PWM Value
005.4	045.4	005.4	,	,	(keep it at Value 255)
905.1 905.2	945.1 945.2	985.1 985.2	/	/	reserved reserved
903.2	343.2	903.2	/	/	reserveu
906.0	946.0	986.0	255	0-255	AUX8 max. PWM Value (Light intensity)
906.2	946.2	986.2	/	/	reserved
907.0	947.0	987.0	255	0-255	max. PWM Value AUX9 (Light intensity)
307.0	347.0	307.0	233	0-233	max. I will value ADAS (Eight intensity)
908.0	948.0	988.0	255	0-255	max. PWM Value AUX10 (Light intensity)
909.0	949.0	989.0	255	0-255	max. PWM Value AUX11 (Light intensity)
303.0	343.0	505.0	233	0 233	max. 1 vviii value Aoxi i (Eight intensity)
910.0	950.0	990.0	255	0-255	max. PWM Value AUX12 (Light intensity)
					or High-PWM Value fornt electrical coupling
910.2	950.2	990.2	100	0-255	Low-PWM Value front electrical coupling
911.0	951.0	991.0	255	0-255	max. PWM Value AUX13 (Light intensity)
					or High-PWM Value back electrical coupling
911.2	951.2	991.2	100	0-255	Low-PWM Value back electrical coupling
912.0	952.0	992.0	255	0-255	max. PWM Value AUX14 (Light intensity)
312.0	332.0	332.0	233	0 233	max. 1 vviii value Aox 14 (Eight intensity)
913.0	953.0	993.0	/	/	reserved
914.0	954.0	994.0	254	0-255	Outputs Fade Effect (AUX7-14)
					bit0 – AUX7 bit7 – AUX14 (see 4.1.1)
					Bit Value = 0, instant Turn On and Off
					Bit Value = 1, using Fade Effect
915.0	955.0	995.0	5	0-63	Function button which is mapped at Aspect 1
915.1	955.1	995.1	/	/	reserved
915.2	955.2	995.2	/	/	reserved
			_		
916.0	956.0	996.0	6	0-63	Function button which is mapped at Aspect 2
916.1 916.2	956.1 956.2	996.1 996.2	/	/	reserved reserved
31U.Z	33U.Z	JJU.Z	/	/	reserveu
917.0	957.0	997.0	13	0-63	Function button which is mapped at Aspect 3
917.1	957.1	997.1	/	/	reserved
917.2	957.2	997.2	/	/	reserved
918.0	958.0	998.0	7	0-63	Function button which Aspect 4
918.1	958.1	998.1	/	/	reserved
918.2	958.2	998.2	/	/	reserved
					1
919.0	959.0	999.0	4	0-63	Function button which is mapped at Aspect 5
919.1	959.1 959.2	999.1	/	/	reserved
919.2	339.Z	999.2	/	/	reserved
920.0	960.0	1000.0	2	0-63	Function button which Aspect 6
920.1	960.1	1000.1	/	/	reserved
920.2	960.2	1000.2	/	/	reserved

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921.0	961.0	1001.0	12	0-63	Function button which is mapped at Aspect 7
921.1	961.1	1001.1	/	/	reserved
921.2	961.2	1001.2	/	/	reserved
922.0	962.0	1002.0	63	0-63	Function button which is mapped at Aspect 8
922.1	962.1	1002.1	/	/	reserved
922.2	962.2	1002.2	/	/	reserved
022.0	063.0	4002.0		1 ,	T .
923.0	963.0	1003.0	/	/	reserved
924.0	964.0	1004.0	4	0-255	Output Aspect 1 (AUX7-14), forward (see 4.1.1)
924.1	964.1	1004.1	/	/	reserved
925.0	965.0	1005.0	4	0-255	Output Aspect 1 (AUX7-14), backward
					(see 4.1.1)
925.1	965.1	1005.1	/	/	reserved
926.0	966.0	1006.0	8	0-255	Output Aspect 2 (AUX7-14), forward
320.0	300.0	1000.0	·	0-255	(see 4.1.1)
926.1	966.1	1006.1	/	/	reserved
927.0	967.0	1007.0	8	0-255	Output Aspect 2 (AUX7-14), backward
927.0	967.0	1007.0	8	0-255	(see 4.1.1)
927.1	967.1	1007.1	/	/	reserved
928.0	968.0	1008.0	128	0-255	Output Aspect 3 (AUX7-14), forward
928.1	968.1	1008.1	/	/	(see 4.1.1)
	300.1	1000.1			
929.0	969.0	1009.0	128	0-255	Output Aspect 3 (AUX7-14), backward (see 4.1.1)
929.1	969.1	1009.1	/	/	reserved
930.0	970.0	1010.0	16	0-255	Output Aspect 4 (AUX7-14), forward
					(see 4.1.1)
930.1	970.1	1010.1	/	/	reserved
931.0	971.0	1011.0	16	0-255	Output Aspect 4 (AUX7-14), backward
					(see 4.1.1)
931.1	971.1	1011.1	/	/	reserved
932.0	972.0	1012.0	2	0-255	Output Aspect 5 (AUX7-14), forward
332.0	572.0		_		(see 4.1.1)
932.1	972.1	1012.1	/	/	reserved
933.0	973.0	1013.0	2	0-255	Output Aspect 5 (AUX7-14), backward
555.0	575.0	1015.0	2	0-233	(see 4.1.1)
933.1	973.1	1013.1	/	/	reserved
934.0	974.0	1014.0	1	0-255	Output Aspect 6 (AUX7-14), forward
934.0	5/4.U	1014.0	'	0-255	(see 4.1.1)
934.1	974.1	1014.1	/	/	reserved
	075.0	10150			
935.0	975.0	1015.0	1	0-255	Output Aspect 6 (AUX7-14), backward (see 4.1.1)
935.1	975.1	1015.1	/	/	reserved
935.2	975.2	1015.2	5	0-255	Time for high PWM of electrical coupling
					in 40ms Steps
936.0	976.0	1016.0	64	0-255	Output Aspect 7 (AUX7-14), forward
330.0	570.0	.010.0	V <del>-7</del>	3-233	(see 4.1.1)
936.1	976.1	1016.1	/	/	reserved
936.2	976.2	1016.2	75	0-255	Time for low PWM of electrical coupling
1					in 40ms Steps

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937.0	977.0	1017.0	32	0-255	Output Aspect 7 (AUX7-14), backward		
337.0	377.0	1017.0	32	0 233	(see 4.1.1)		
937.1	977.1	1017.1	/	/	reserved		
937.2	977.2	1017.2	62	0-255	Buffering time		
					SPP turn off delay, after losing track power		
					•		
938.0	978.0	1018.0	0	0-255	Output Aspect 8 (AUX7-14), forward		
					(see 4.1.1)		
938.1	978.1	1018.1	/	/	reserved		
938.2	978.2	1018.2	0-1	0	Output short circuit flag		
939.0	979.0	1019.0	0	0-255	Output Aspect 8 (AUX7-14), backward		
					(see 4.1.1)		
939.1	979.1	1019.1	/	/	reserved		
939.2	979.2	1019.2	63	0-255	Outputs short circut protection level		
1020			/	/	SUSI Status Byte		
1021			0	0-254	CV memory-Bank selector		
1022			/	/	reserved		
1023			/	/	reserved		
	1024		/	/	reserved		